

## 专稿 Feature

### 14 钛合金板材制备技术的现状及展望（下）——中厚板制备技术

张智鑫 唐斌 李瑞锋 樊江昆 彭程 刘川 李金山

Review of Titanium Alloy Plate Rolling Technology (Part 2) —Plate Forming Technology

ZHANG Zhixin TANG Bin LI Ruifeng FAN Jiangkun PENG Cheng LIU Chuan LI Jinshan

## 封面文章 Cover Story

### 30 扫描速度对激光定向能量沉积 $Al_2O_3-ZrO_2$ 梯度陶瓷微观组织及力学性能的影响

吴东江 于学鑫 吕伟杰 石晶 由竹琳 马广义 牛方勇

Effect of Scanning Speed on Microstructure and Mechanical Properties of  $Al_2O_3-ZrO_2$  Gradient Ceramics Fabricated by Laser Directed Energy Deposition

WU Dongjiang YU Xuexin LÜ Weijie SHI Jing YOU Zhulin MA Guangyi NIU Fangyong

## 论坛 Forum

### 非金属增材制造 Additive Manufacturing of Non-Metallic Materials

#### 40 增材制造数字化模型平面与非平面切片及路径规划研究进展

周祥曼 费世港 田启华 付君健 吴海华

Research Progress on Planar and Nonplanar Slicing and Path Planning of Additive Manufacturing Digital Model

ZHOU Xiangman FEI Shigang TIAN Qihua FU Junjian WU Haihua

#### 69 熔融沉积成型制备致密氮化硅陶瓷

杨小乐 牛富荣 罗煌阳 谢呵瀚 陈文彬 李远兵 杨现锋

Dense Silicon Nitride Ceramics Prepared by Fused Deposition Modeling

YANG Xiaole NIU Furong LUO Huangyang XIE Hehan CHEN Wenbin LI Yuanbing YANG Xianfeng

#### 76 连续纤维增强复合材料3D打印技术现状及展望

张聘 王奉晨 李玥莹 庄悦希 丁守岭 邹斌

Status and Prospects of 3D Printing for Continuous Fiber Reinforced Composites

ZHANG Pin WANG Fengchen LI Yuexuan ZHUANG Yuexi DING Shouling ZOU Bin

#### 88 复合材料薄壁加筋结构优化设计与增材制造综述

任慧琳 熊异

Review of Design Optimization and Additive Manufacturing of Thin-Walled Stiffened Composite Structures

REN Huilin XIONG Yi

## 研究论文 Research

- 104 内锥衬套高锁螺栓性能及接头疲劳寿命研究  
赵庆云 孙昂 黄宏 程思锐 张艳  
Research on Properties and Joint Fatigue Life of Sleeve Taper-Hi-Bolt  
ZHAO Qingyun SUN Ang HUANG Hong CHENG Sirui ZHANG Yan
- 111 2024-T351铝合金激光冲击微观组织强化机制分析  
张天杨 陈思源 MAZIAR Toursangsaraki 胡永祥  
Analysis of Microstructure Strengthening Mechanisms of Laser Peening on 2024-T351 Aluminum Alloy  
ZHANG Tianyang CHEN Siyuan MAZIAR Toursangsaraki HU Yongxiang
- 117 TC17钛合金超声喷丸强化残余应力场分析  
林爽 蔡晋 王刚 师俊东 徐如雪 于淼  
Residual Stress Field Analysis of TC17 Titanium Alloy by Ultrasonic Shot Peening  
LIN Shuang CAI Jin WANG Gang SHI Jundong XU Ruxue YU Miao
- 124 16Cr3NiWMoVNbE航空齿轮弹振珩磨光整表面完整性试验研究  
方园园 刘伟 姚金鑫 程从前 王守纯 邢彬 曹铁山 赵杰  
Surface Integrity Analysis of 16Cr3NiWMoVNbE Gear After Elastic Vibration Honing Finishing  
FANG Yuanyuan LIU Wei YAO Jinxin CHENG Congqian WANG Shouchun  
XING Bin CAO Tieshan ZHAO Jie