

## 专稿 Feature

- 14 金属钨小孔电火花-电解复合能场加工工艺研究  
张彦 陈超  
Research on Tungsten Micropore Machining Technology With Electrospark-Electrolytic Hybrid Energy Field  
ZHANG Yan CHEN Chao

## 封面文章 Cover Story

- 24 航空发动机GH3230高温合金层板结构TLP扩散焊接制备及力学性能研究  
曲文卿 张斯涵 吕彦龙 滕俊飞 汪淼 杨文静 庄鸿寿  
TLP Diffusion Welding and Joint Mechanical Property of GH3230 Superalloy Laminate Structure in Aero-Engine  
QU Wenqing ZHANG Sihan LÜ Yanlong TENG Junfei WANG Miao YANG Wenjing ZHUANG Hongshou

## 论坛 Forum

### 激光增材制造 Laser Additive Manufacturing

- 32 小熔池激光沉积制造薄壁件沉积宽度的模型预测及试验研究  
钦兰云 林鹏翔 杨光 王雨时 周思雨  
Model Prediction and Experimental Study on Deposition Width of Thin-Walled Parts Manufactured by Laser Deposition in Small Molten Pools  
QIN Lanyun LIN Pengxiang YANG Guang WANG Yushi ZHOU Siyu
- 38 增材制造多孔结构的冲击性能研究  
岳学峥 梁坤义 陆松浩 唐胡林  
Impact Properties of Porous Structures Formed by Laser Powder Bed Melting  
YUE Xuezheng LIANG Kunyi LU Songhao TANG Hulin
- 45 热处理对选区激光熔化制备的点阵结构性能影响研究  
聂云飞 唐倩 李坤 王浩宇 吴海斌 王彬生 秦昌亮 杨震 石佳  
Influence of Heat Treatment on Lattice Structures Properties Based on Selective Laser Melting  
NIE Yunfei TANG Qian LI Kun WANG Haoyu WU Haibin WANG Binsheng  
QIN Changliang YANG Zhen SHI Jia
- 55 热等静压对激光选区熔化增材制造GH3230高温合金微裂纹与组织的影响  
王继浩 刘凯歌 张雪峰 谢印开 李怀学  
Effect of Hot Isostatic Pressing on Micro-Cracks and Microstructure of GH3230 Superalloy Fabricated by Selective Laser Melting  
WANG Jihao LIU Kaige ZHANG Xuefeng XIE Yinkai LI Huaixue

## 研究论文 Research

- 62 空间管件自由弯曲成形工艺策略研究  
宋朝阳 吴建军 吴为 徐鑫良 刘龙 喻忠平  
Research on Acquisition Strategy of Space Tube Forming Process  
SONG Chaoyang WU Jianjun WU Wei XU Xinliang LIU Long YU Zhongping
- 75 基于直线轨迹的激光跟踪仪测量精度测试方法  
张甜 缪东晶 李连福 杨玲 王国磊 傅奕劼 赫明钊 李建双 刘洋  
Accuracy Test Method of Laser Tracker Measurement Based on Linear Trajectory  
ZHANG Tian MIAO Dongjing LI Lianfu YANG Ling WANG Guolei FU Yijie  
HE Mingzhao LI Jianshuang LIU Yang
- 83 超声检测识别CFRP 复合材料PTFE 夹杂与富树脂缺陷  
付冬欣 林莉 张书宁 罗忠兵  
Identification of PTFE Inclusion and Rich Resin Defects in CFRP Composites by Ultrasonic Testing  
FU Dongxin LIN Li ZHANG Shuning LUO Zhongbing
- 89 双头螺柱脱扣失效原因分析及装配工艺优化  
付玄 孙惠斌 刘自成 徐广庆 童浩  
Stripping Failure Analysis and Assembly Process Optimization of Double-End Studs  
FU Xuan SUN Huibin LIU Zicheng XU Guangqing TONG Hao
- 96 热压罐成型典型制造缺陷对复合材料的力学性能影响研究  
戎笑远 潘利剑 岳广全 刘佳 刘卫平 王安威  
Study on Influence of Typical Manufacturing Defects in Autoclave Forming on Mechanical Properties of Composite  
RONG Xiaoyuan PAN Lijian YUE Guangquan LIU Jia LIU Weiping WANG Anwei
- 106 钛合金铣削加工中MQL参数优化与切削性能研究  
戎杰 牛秋林 高航 荆露 唐思文 张深圳  
Research on MQL Parameter Optimization and Cutting Performance in Milling Titanium Alloy  
RONG Jie NIU Qiulin GAO Hang JING Lu TANG Siwen ZHANG Shenzhen